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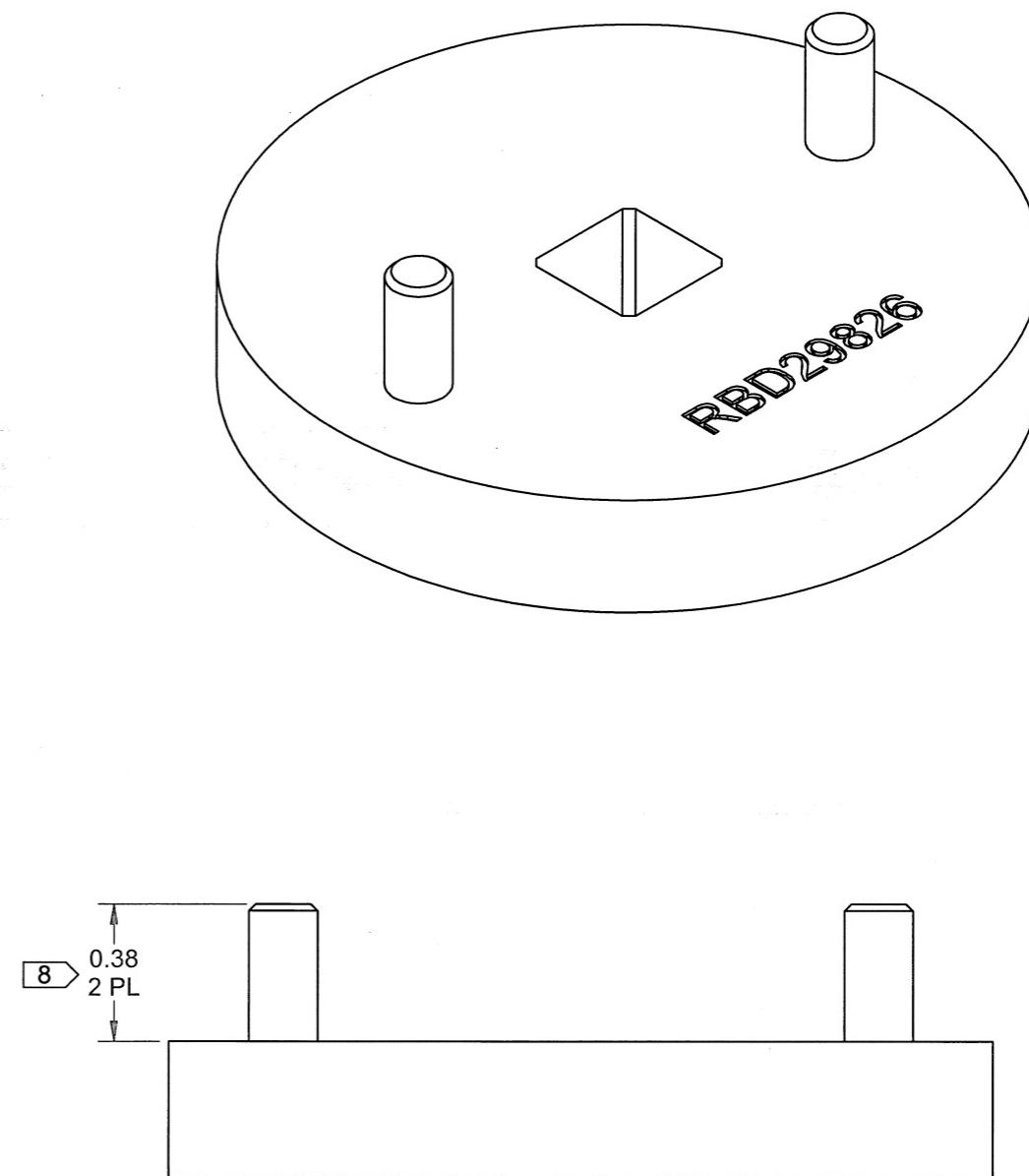
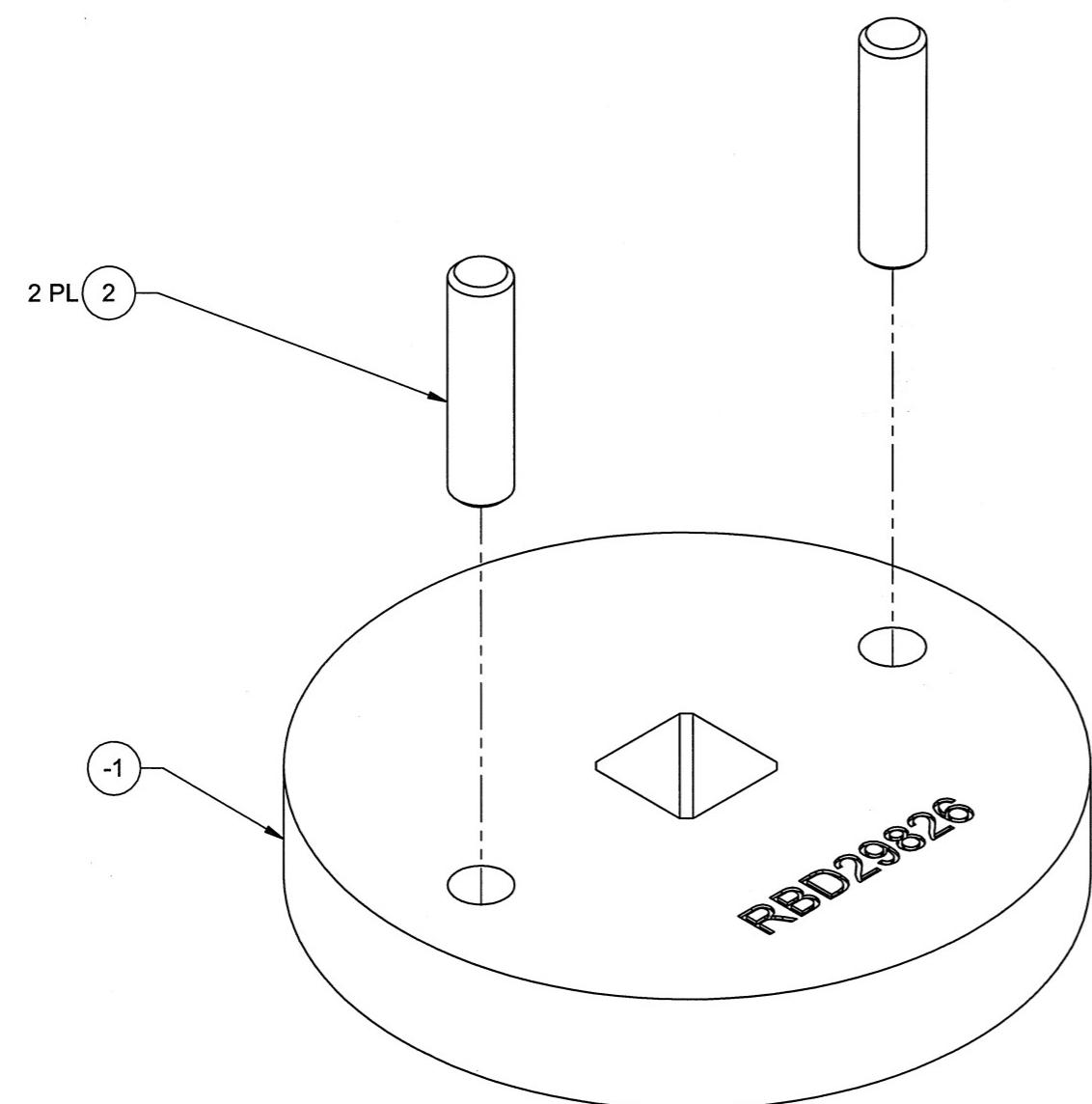
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ITEM #	QTY	PART #	PART TITLE
-1	1	RBD29826-1	ADAPTER
2	2	McMaster#98380A508 OR EQUIV	SS416 DOWEL PIN 3/16" DIA. x 3/4" LG.



RBD29826 4 BLADE T/R NUT TORQUE WRENCH ADAPTER

9

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM X WITH ITEM X AND REMOVE EXCESS
- 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	SEE PREVIOUS PDF FOR OLDER REVs, TEMPLATE UPDATE PER DART HBY STANDARD, ENGRAVING "MADE IN USA" AND S/N REMOVED, ITEM-3 IS ITEM-1, DOWEL PIN CHANGED FOR McMaster#98380A508, DIMENSION .1867-.1862 CHANGED FOR .1875 +0/-0.008, TOOL TITLE CHANGED FOR 4 BLADE T/R NUT TORQUE WRENCH ADAPTER, ITEM - 1 MATERIAL WAS 4140 IS 17-4 PH-H900			19-604	VM
REV.	DESCRIPTION			ECN #	BY
DESIGN	VM	DART AEROSPACE LTD			
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			REV. C
MFG. APPR.	DP	RBD29826			SHEET 1 OF 2
APPROVED	VW	TITLE			SCALE
DATE 2/22/2019			4 BLADE T/R NUT TORQUE ADAPTER		
NTS					

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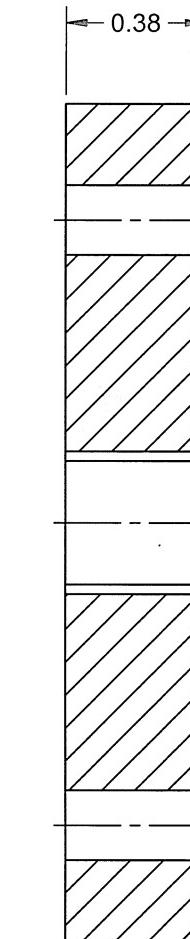
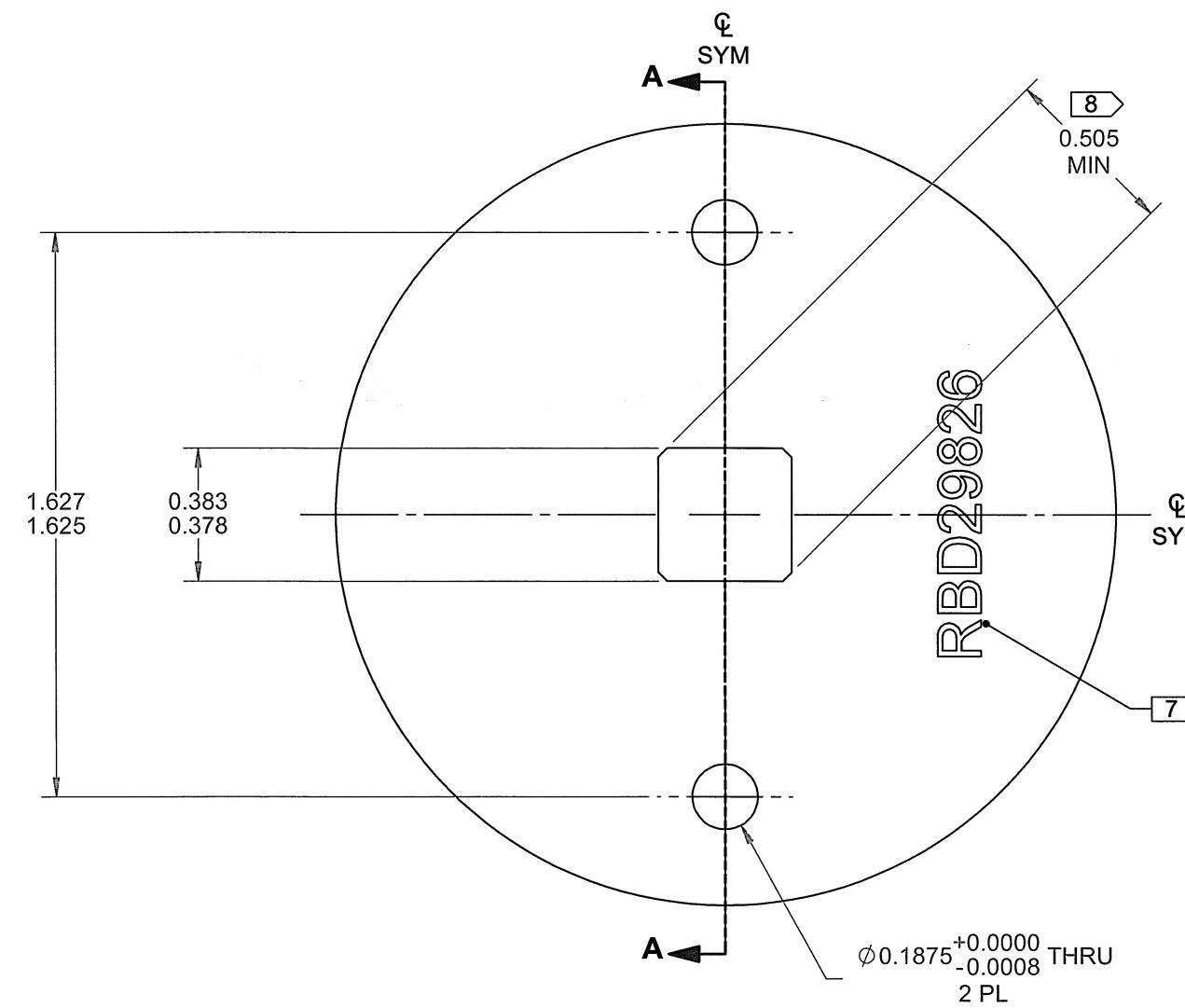
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A

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SECTION A-A

RBD29826-1 ADAPTER

NOTES:

1) MATERIAL: 17-4PH-H900 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

DESIGN DRAWN	VM	DART AEROSPACE LTD			
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA			
MFG. APPR.	DP	TOOL PART #			
APPROVED	WT	REV. C			
DATE 2/22/2019		SHEET 2 OF 2			
TITLE		SCALE			
4 BLADE T/R NUT TORQUE WRENCH ADAPTER		NTS			
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